

PUBLISHED: 10-FEB-2020
2020.0 DEFENDER (LE), 501-20A

SEATBELT SYSTEM

FRONT ROW CENTER SEATBELT BUCKLE (G2453198)

mcx30.com

REMOVAL AND INSTALLATION

PART(S)

STEP	PART NAME	QUANTITY
Installation Step 1	Seatbelt buckle bolt(s)	1

REMOVAL



WARNINGS:

- To avoid accidental deployment and possible personal injury, the backup power supply must be depleted before repairing or replacing any airbag Supplementary Restraint System (SRS) components. To deplete the backup power supply energy, disconnect the battery ground cable and wait for 1 minute. Failure to follow this instruction may result in personal injury.
- Do not probe the SRS electrical connectors.



NOTE:

- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.
- This procedure contains illustrations showing certain components removed to provide extra clarity.

1.

Make the SRS safe.

Refer to: [Supplementary Restraint System Health and Safety Precautions](#) (100-00 General Information, Description and Operation).

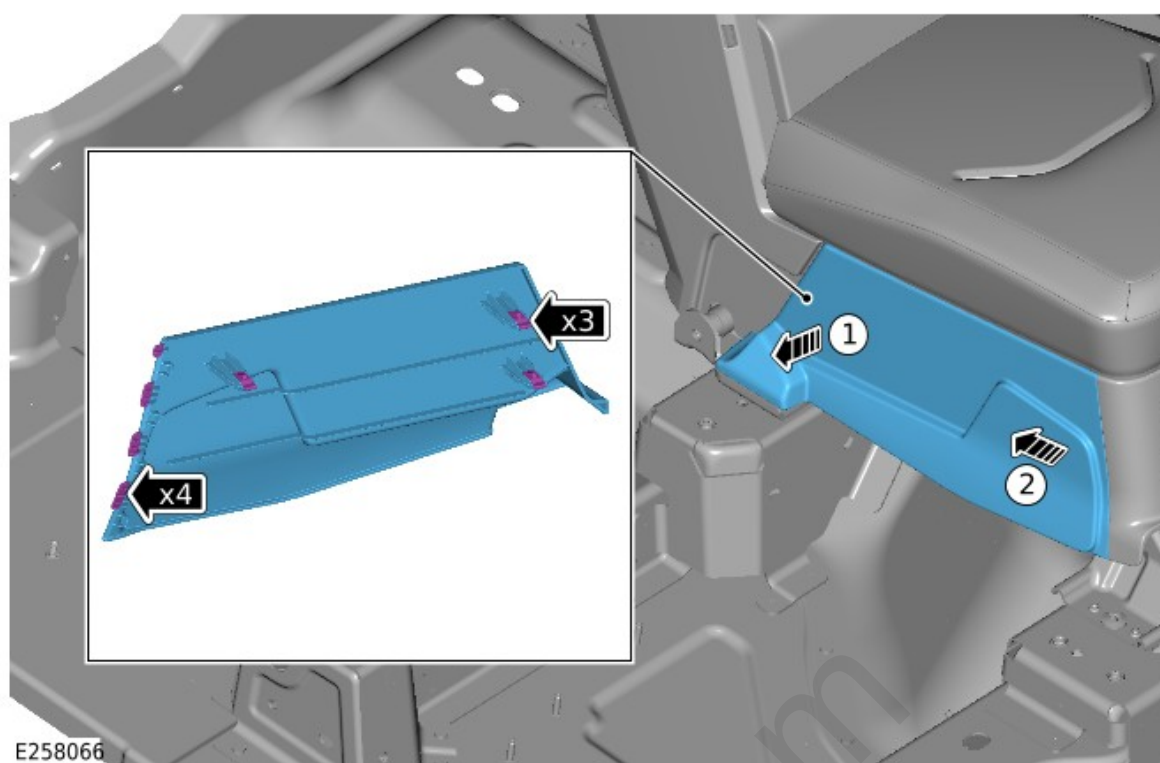
2.

Remove the right front row seat.

Refer to: [Front Row Seat - Vehicles With: Power Seats](#) (501-10 Seating, Removal and Installation).

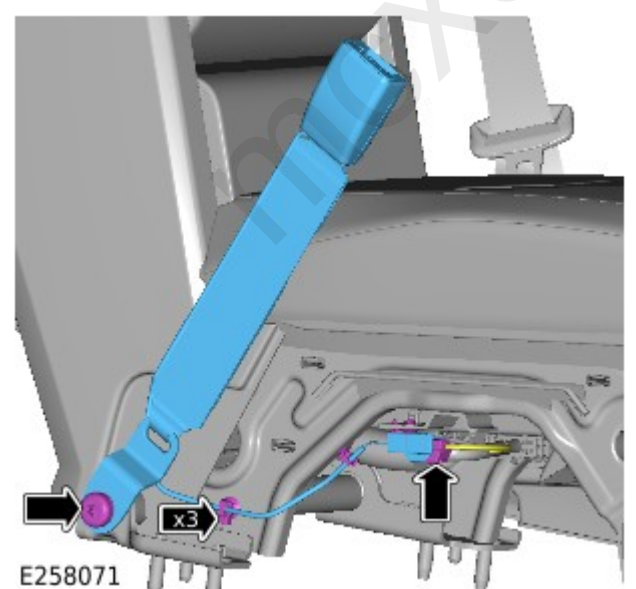
Refer to: [Front Row Seat - Vehicles Without: Power Seats](#) (501-10 Seating, Removal and Installation).

3.



- Release the trim panel from the 3 clips.
- Release the trim panel from the 4 clips.
- Remove the center seat trim panel.

4.



- Disconnect the electrical connector.
- Release the 3 wiring harness clips.
- Remove the seatbelt buckle bolt.
- Remove the front row center seatbelt buckle.

INSTALLATION

1.

- Install the front row center seatbelt buckle.
- Install the 3 wiring harness clips.
- Connect the electrical connector.
- Install and tighten the new seatbelt buckle bolt.
Renew Part: [Seatbelt buckle bolt\(s\)](#) Quantity: 1.
Torque: 40Nm

2.

- Install the center seat trim panel.
- Install the trim panel to the 3 clips.
- Install the trim panel to the 4 clips.

3.

Install the right front row seat.

Refer to: [Front Row Seat - Vehicles With: Power Seats](#) (501-10 Seating, Removal and Installation).

Refer to: [Front Row Seat - Vehicles Without: Power Seats](#) (501-10 Seating, Removal and Installation).